

ZIP 32 DA



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New Bandsaws with DA Controlled Downfeed.

Thanks to DA device the cut can be effected automatically through sawframe downfeed at the speed controlled by a two functions "Push/Pull" type Thomas original hydraulic regulator. By Pushing the regulator, the sawframe will start its downfeed, whilst Pulling it stops it. At the end of the cut, both blade motor and electropump for coolant liquid will stop automatically. Miter sawing from 0° to 60° to the right and from 0° to 45° to the left. Gear-box in oil bath. Sawframe and vice in solid cast-iron. Gripswitch to start sawframe downfeed, blade motor and electropump simultaneously. Safety microswitches on blade cover and blade tension. Two blade speeds. Precision blade-guides with hard metals pads and adjustable bearings.

Accessories

- DA- Downfeed Assistance. Sawframe downfeed hydraulically controlled with variable feed rate accordi to the material to cut
- Rollerway on loading side L=2 mt (capacity 240 Kg)
- Rollerway on unloading side L=2 mt with bar-stop (capacity 240 Kg)
- Rollerway on loading side L=2 mt (capacity 1000 kg)
- Rollerway on unloading side L=2mt with bar stop (capacity 1000 kg)

Techinical Data

Electric motor Threephase	kW	1.0 - 1.4
Electropump	kW	0.06
Gearbox reduction ratio	1	40/1
Blade dimension	mm	2750x27x0.9
Flywheel diameter	mm	300
Blade speed	rpm	40/70
Vice opening	mm	305
Sawframe inclination	0	30
Working height	mm	1030
Machine dimension	mm	1000x1800x1600
Machine weight	kg	285

..... **OPTIONAL** 2750*27*0.9 45 60 **32** 45 DA KW 1.1-1.4 225 160 110 200 A=100cm 40/70 250 160 110 B=180cm 190 H=160cm 300*220 130*100 190*170 110*130 150*170 305 mm 285 kg